## **Product Specifications (1/2)**

Product Name	Yellow Pea Puff				
Seller	KYOTO GRAIN SYSTEM CO., LTD. Shiseido Kyoto Bldg. 2F, 480 Kitafudodo-cho Kizuyabashi-sagaru Aburanokoji-dori, Shimogyo-ku, Kyoto city, Kyoto 600-8233 Japan TEL: +81-75-353-8833 FAX: +81-75-353-8837				
Manufacturer	KYOTO GRAIN SYSTEM CO., LTD. Nara Factory 1224 Oguracho Nara city, Nara 632-0111 Japan TEL: +81-743-84-0396 FAX: +81-743-84-0397				
	Raw Material	Pea			
	Country Of Origin	North America			
Material	Allergens	None			
	GMO	No			
	BSE	None			
	Temperature	Room temperature			
Storage	Description	Store at cool and dark place avoiding hot and humid condition and exposure to strong light and direct sunlight.			
Shelf life	Before opening	365 days Production day (packing day) + 365 days			
Packaging	External	Cardboard box 500x350x550H mm Sealed by a kraft tape			
	Internal	Aluminium laminate film bag 320mm × 470mm × 1070H mm Degassing, Heat seal			
Net Weight	20kg (10kg×2)				
Code/Label	Yellow Pea Puff YYMMDD ex) Packing day Mar. 6, 2018 →180306  label photo				
Manufacturing process	【Soaking】 Material input → soaking → Filling → Temporary Storage 【Roasting】 Input → Magnetic separating → Roasting → Cooling → Sifting → Metal detector→ Magnetic separating → Filling → measuring → Temporary Storage 【Packing】 Input → Color sorting → Sifting → Magnetic separating → X-ray detecting → Filling → measuring → Packing → measuring → Labeling → Storage → Shipment				

## Product Specifications (2/2)

Product Name
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## **Product characteristics**

Items	Standard value	Measuring method
Appearance	Pea puff	Visual inspection
Aroma & Taste	Pea aroma without off-flavor and off-taste.	Sensory test
Foreign materials	Free from any unusual foreign materials.	Visual inspection
Color of the product	$L=53.5\pm3$ as reference	Color meter (surface color)
Bulk density	Large variation per material rot $420g/\ell$ (±30g) as reference	1L Cylinder
Moisture	Less than 5%	Moisture Analyzer (Infrared heat drying mass measurement)

Items	Unit	Standard value	Result	Measuring method
Arsenic as AS <sub>2</sub> O <sub>3</sub>	ppm	-	-	-
Heavy Metal as Pb	ppm	ı	ı	-
general viable bacteria	cfu/g	Max 3,000	Meet with standard	Standard agar plate, incubation at 35°C for 48hours
Coliforms		Negative	Meet with standard	3M Petrifilm Coliform Count Plate, incubation at 35°C for 24hours
Mould, Yeast	cfu/g	Max 300	Meet with standard	Potate dextrose plate Count, incubation at 25°C for 7days
Pesticide residue	Meet with Japanese pesticide control method and food hygiene law		Inside of a standard	Japan official Method

Kyoto Grain System Co., Ltd.